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D2373
Job Sheet 171407



Part No: D2373

Job Qty: 30 ea

Part Name: Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev B 99.04.12 Updated from hand written IPP DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		2/10/18	0.00	0.00	Start Up Small Fab		FF
100	Small Fab	30 pcs		2/12/18	0.00	5.58	Small Fab		DAFF
110	QC	30 pcs		2/12/18	0.00	0.00	QC5		38
120	Packaging	30 pcs		2/12/18	0.00	0.00	Packaging3	GA127	MAR 2 8 2018
130	QC21-SA	30 Ea		2/12/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut blanks: 2.75: long x 0.375" wide

DAS
21
9-22
MAR 2 8 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MSS025	Spring Steel 0.025 Thick	6.8760 ft (.2292 ea)	90-Start up Operation	7127428

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MSS025	7	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spring	0.375Inches $\pm$ 0.010	0.385 0.365	0.374	
2	Spring	1.750Inches $\pm$ 0.010	1.760 1.740	Radius 1.756	
3	Spring	0.940Inches + 0.004 - 0.001	0.944 0.939	Diameter 0.940	
4	Spring	0.200Inches $\pm$ 0.010	0.210 0.190	0.200	
5	Spring	0.188Inches $\pm$ 0.010	0.198 0.178	0.188	
6	Spring	0.025Inches $\pm$ 0.010	0.035 0.015	0.025	

